

Bulga Coal Mine – Coal Mining Trial



GCM13-01

Year 2013

Client

XStrata

Site/Location Bulga Coal

Region Hunter Valley, NSW

> Scope Coal Mining Trial

Mechanical Availability 90%

> **Production Rates** 411 bcm/hr. in partings 600 bcm/hr. in coal

> > Rock Type **Coal and Partings**

> > **Rock Hardness** 20 to 50MPa

GET Consumption 1188 bcm per pick

> Trial Time 60 days

Safety

3865 manhours, Zero LTIs

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PROJECT SUMMARY

Xstrata contracted Global Civil and Mining (GCM) to carry out a comprehensive trial to evaluate the use of surface mining (SM) technology to mine coal and partings at the Bulga Coal Mine in NSW. The trial was designed to determine if SM technology could:

- Cut at or above rates specified in Wirtgen manual; •
- Mine coal without ripping;
- Mine partings without drill and blast or ripping;
- Selectively mine thin coal seams:
- Mine coal suitable for plant bypass (ash and -2mm fines);
- Reduce parting dilution; and,
- Increase coal recovery.

The results achieved were excellent:

- Nil incidents: •
- Acceptable surface miner noise levels;
- Acceptable mining dust levels:
- Cut coal and partings successfully without drill & blast or ripping;
- Cutting at (or over) rates specified in Wirtgen operating manual; •
- Availability over 75%;
- 50mm maximum dilution (average of roof and floor);
- Maximum recovery;
- Product suitable for plant bypass (ash and < 20% -2mm);

Despite the overwhelmingly successful trial further evaluation and full production using surface miners was put on hold due to the fall in coal prices and subsequent reductions in planed mine output. Nevertheless GCM have continued to invest in innovative new technologies to reduce coal dilution and maximise coal recoveries.